

**Removal**

- 1 Remove side wall in rear end (68.1—456).
- 2 Remove cap (9) from safety belt by means of plastic wedge (6) (Fig. 1).

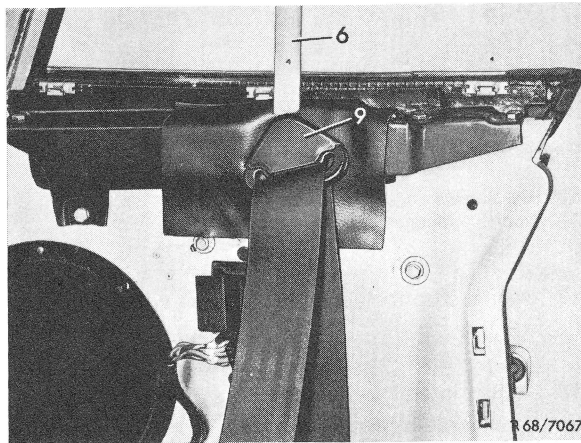


Fig. 1

6 Plastic wedge

9 Cap

- 3 Remove screw from behind cap (9).
- 4 Remove shaft cover (11), 5 screws (10) (Fig. 2).

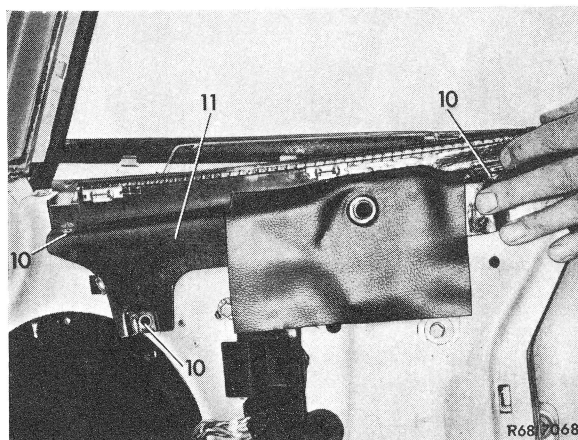


Fig. 2

10 Screws

11 Shaft cover

- 5 Unscrew cover from assembly hole (12) (Fig. 3).

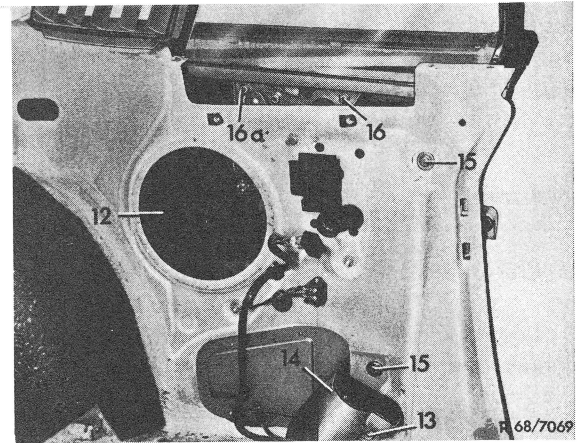


Fig. 3

12 Assembly hole

13 Screw

14 Reel of safety belt

15 Screws of window guide rail

16, 16a Screws of window opener

- 6 Move side window upwards.

- 7 Loosen screw (13) of reel (14) from safety belt and turn reel aside.

- 8 Remove both screws (15) of window guide rail.

- 9 Unscrew screws (16 and 16a).

- 10 Lift guide shoe (17) out of window guide rail and remove pane (18) in forward direction (Fig. 4).

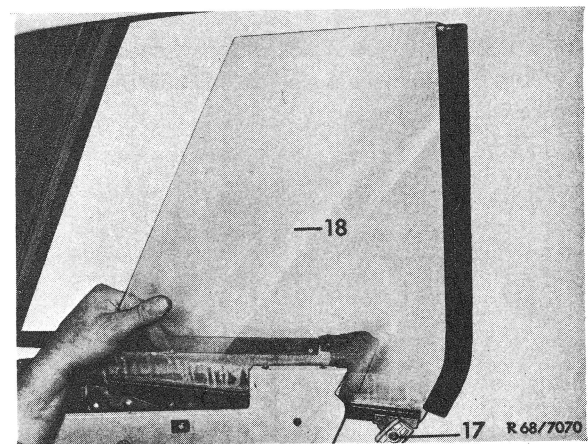


Fig. 4

17 Guide shoe

18 Side window

# 67.1 Removal and Installation of Rear Side Window

## Installation

**11** For installation proceed vice versa. Guide shoe should run in window guide rail in such a manner that spring end of guide shoe runs at close bend of guide rail (Fig. 4).

## Adjustment

**12** Crank side window up.

**13** Loosen screws (15) on guide rail and push side window toward the rear into window guide rail.

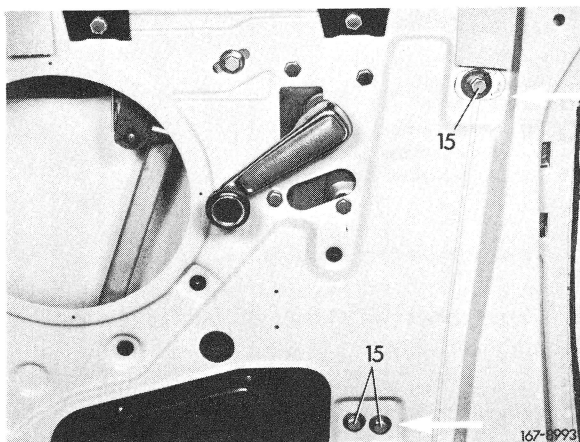


Fig. 5

15 Screws on guide rail

**14** Tighten screws (15) in this position.

**15** Loosen screws (16 and 16a).

**16** Adjust front edge of side window in parallel with rear edge of crank window on oblong hole by means of screw (16a).

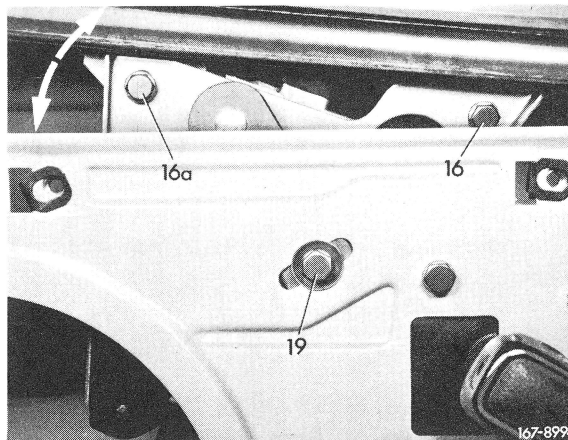


Fig. 6

16, 16a Screws on window lifting rail  
19 Stop for upper stroke limit

**17** Adjust stop for upper stroke limit with screw (19) (Fig. 6).

**18** Adjust lateral contact pressure of side window on oblong hole by means of screw (20).

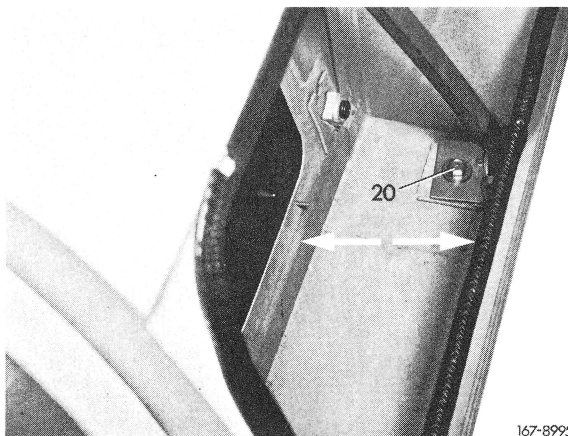


Fig. 7

Shown on a model

20 Adjusting screw for lateral contact pressure